

Work Order ID 120611

June-06-14 8:09:22 AM

~~Stop~~ ~~120611~~ ~~120611~~

120611

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Item ID: D4628-9 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Cover Plate

Start Date: 6/06/14 Start Qty: 1.00 *1*

Required Date: 6/06/14 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4628	A								
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	cut as per drwg								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

14/6/6

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mm 17/06/06

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mm 17/06/06

1

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Item ID: D4628-9 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cover Plate
 Start Date: 6/06/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/06/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Mezz</u>	0.00							
130									
Packaging	Memo	0.00				<u>14</u>		<u>146-9</u>	DAS 26 9-89
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00				<u>MLJ</u>		<u>14-06-10</u>	
Quality Control									

mf
14-6-9

Picklist Print

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Work Order ID: 120611

120611

Parent Item: D4628-9

D4628-9

Parent Item Name: Cover Plate

Start Date: 6/06/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-03-30 VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased	No				sf	523.5100		1			

M304S18GA

304/316 .050 Sheet

**

mm 14/06/06

Location	Loc Qty	Loc Code
MAT019	511.51	
117188	3	
117766	5	
120604	5	
122325	3	
123155	3	
124572	38	
M126647	37.75	
M128254	98.11	0.4
M128435	187.25	
M128864	131.4	
MAT020	12	
124029	2	
M126098	10	

D4628-9 COVER PLATE

also 120611

RELEASED
2012-04-04
MP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ANNEALED 2B FINISH 0.050 (18 GAUGE) SHEET
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.62 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ASS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>E</i>	D4628	SHEET 5 OF 5
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.		LINER	NTS
DATE	12.03.27	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

